

# Vinilo Bubble Free Blanco Brillo Trasera Blanca 100μ Monomérico ARTIKA



## DESCRIPTION:

Film:	PVC film, 100 micron.
Adhesive:	Semi-removable clear adhesive.
Liner:	One side PE and Silicon coated bubble free, 140gsm.
Width:	1.06/1.27/1.37/1.52m

## TECHNICAL PRODUCT INFORMATION:

Testing condition: Indoor temperature 23±2 Relative humidity 50±5% Use aluminum, glass, steel plate as the base material for testing.

	units	Test method	Average value
Thickness PVC	μm	GB/T6672-2001	100±10
Weight-Liner	g/m <sup>2</sup>	GB4669-1995	290±20
Weight-finished product	%	GB8807-88	≥60
Dimensional stability MD	mm	FTM 14	≤1.0
Dimensional stability CD	N/25mm	GB/T1040.1-2006	≥40
Tensile strength MD	N/25mm	GB/T1040.1-2006	≥30
Tensile strength CD	°C		10~35
Construction temperature	°C		-20 ~ +70

## FEATURES:

Independent patent bubble free technology with fissured guarantees 100%, improve the effect of the application.

Good dimensional stability, applicable to most substrate, wide application range.

## APPLICATIONS:

Widely used in vehicle graphics, commercial advertising board, durable signs and labels, vehicle decoration, 3C product decoration. The product is mainly suitable for digital inkjet printing and other printing method with solvent ink, Eco-solvent ink and UV. Pay attention to control the viscosity of the ink. It is necessary to do ink tests before printing. Sticky ink should be avoided to prevent the shedding of coating.

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## STORAGE CONDITION:

All CEFIRA products always need to be stored in their original packing and with the original protection materials, preferably stored hermetically and vertically, do not expose to direct sunlight or heat sources. In order to avoid loss of quality, CEFIRA products should also be stored in suitable conditions, that is at a temperature of  $25^{\circ}\text{C} \pm 5^{\circ}\text{C}$  and a relative humidity of  $50 \pm 5\%$ . Under these conditions, CEFIRA products can be stored up to one year.

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## PRODUCTION AND APPLICATION ENVIRONMENT:

Production environment: NAR product recommend to using at a temperature of  $23 \pm 2^{\circ}\text{C}$ , a relative %, clean dust-free environment without suspended matter, Product shall be transferred to the printing environment; When printing, the ink temperature snoud be  $18^{\circ}\text{C}$  to  $28^{\circ}\text{C}$ , the best equipment preheating temperature is  $30^{\circ}\text{C}$ . As the solvent o fink is easy to cause the adhesive swelling during printing, we suggest to remain enough margins when printing, make the trimming, cold lamination and pasting after the image complete dry. Application environment: at a temperature of  $18^{\circ}\text{C}$  to  $28^{\circ}\text{C}$ , a relative humidity of 50%, Pasting on flat, smooth and clean surface without floating dust and shedding, It is necessary to take more than 2 hours for maintenance before laminating.

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## WARRANTY CONDITIONS:

Shelf life:	1 year - SAV should be stored in suitable conditions, preferably use within six months. 1 year - the best printing is at a temperature of $23 \pm 2^{\circ}\text{C}$ and a relative humidity of
Serviceable life:	$50 \pm 5\%$ , clean and dust-free environment, including the production environment, select the certified ink and printer with preheat function. Applicable temperature: $-20$ to $70^{\circ}\text{C}$ . 1 year - from the product manufacture date, no-acceptance for overdue product.

Prosecution period:

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