## **Technical Data Sheet**



## **ATP Print**

**Product:** GP-410 P

## **Product Description:**

High-quality, reach conform polymeric PVC film, suitable for colour intensive and brillant prints for long-term advertisement both indoor and outdoor. Conformable Polymeric film suitable for use in curved surfaces and long term outdoor prints. High adhesion to a wide variety of substrates including varying plastics, foamex, glass and alluminium. Excellent printing performance on a wide variety of solvent, eco-solvent, latex and UV digital print machines

Product structure:		
Support	PVC-film, white, 80 μm	
Interliner	Release paper, PE-coated, white, 140 g/m²	
Adhesive	pure polyacrylic , permanent, transparent,	
Total Thickness	0,10 mm	
Adhesive weight	20 g/m²	

Characteristics:				
		Average Value	Test Method	
Adhesion on steel:	(after 20 min.)	8 N / 25mm	AFERA 5001	
Adhesion on steel:	(after 24 h)	11 N / 25mm	AFERA 5001	
Dimensional Stability:	MD	< -3 %	FTM 14	
Dimensional Stability:	CD	< 0 %	FTM 14	
Flammability:	On aluminium	self-extinguishing	DIN 75200	

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Environmental Performance:				
Chemical resistance:				
Conditions	Appearance			
24h at room temperature and 4h in propanol	no change			
24h at room temperature and 48h in water	no change			
Temperature resistance:				
Conditions	Appearance			
24h at room temperature and then 24h at 80°C	no change			
24h at room temperature and then 24h at 140°C	no change			
Humidity resistance:				
Conditions	Appearance			
24h at room temperature and then 24h at 38°C and 98% humidity	no change			

Application temperature:	min. 10°C
End-Use Temperature range:	from -40°C to +90°C
Shelf life:	2 years (see application information)
Durability:	7 years

The estimated durability is based on accelerated ageing tests and refers to a vertical exposure under middle European climates. The durability of the product depends on the substrate's preparation, the atmospheric conditions and the environmental influence. Exposure to extreme conditions (tropical climate, high humidity, high UV-light exposure or polluted areas) can decrease the durability in a dramatically way.

All our products are subjected to a strict quality control by our QM-System, which is in accordance with ISO/TS 16949, DIN EN ISO 9001 and DIN EN ISO 14001. The information is based on our present knowledge and our experience. Because of the large number of possible influences during the processing and application of our products, this information does not release the user from the obligation to conduct his own tests and trials. Users of our products are responsible for observing any patent rights that may exist and for following existing regulations. Our applications technology section is always pleased to give advice about suitability tests on original materials.

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